



## 185 Time Saver® Tap and Drill Gage

Nos. 1-60 / .228-.040"

- Correct sizing of tap drill for any common size machine screw tap in "NF" National Fine or "NC" National Coarse Thread Series
- Leaves the right amount of stock for approximately 65% full thread
- Shows correct drill body size
- 60 holes with number sizes and decimal equivalents
- Black matte finish with information steel stamped on one side and white marked on the reverse side for quick, clear reading
- Thoroughly tested for accuracy after hardening
- Approximately 5/64" thick by 2-5/16" wide by 6-1/4" long.



## 186 Drill and Steel Wire Gage

Nos. 1-60 / .228-.040"

- Widely used by mechanics for twist drills and steel drill rod
- Similar to 185, without the tap and drill information
- 60 holes from 1 to 60
- Marked with number sizes and decimal equivalents
- Thoroughly tested for accuracy after hardening
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading
- Approximately 5/64" thick, 1-1/2" wide and 5-1/2" long



## 187 Jobbers' Drill Gage – hardened

1/16-1/2"

- Quick sizing of any twist drill from 1/16-1/2" by 64ths
- 29 holes marked with drill size in inches and decimal equivalents
- Rigidly tested after hardening
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading
- Approximately 5/64" thick by 2-5/16" wide by 6-1/4" long



## 198 Standard Letter Size Drill Gage

A-Z  
.234-.413" Dia.

- Quick, convenient checking of letter size drills
- Twenty-six holes provided, giving corresponding drill sizes from "A" through "Z" with decimal equivalents from .234" diameter through .413" diameter
- Approximately 5/64" thick by 2-5/16" wide and 6-1/4" long
- Hardened with a satin finish
- Thoroughly tested after hardening

Fixed Gages				
Catalog No.	EDP	Description		
198	50718	Standard Letter Size Drill Gage		
186	50676	Drill and Steel Wire Gage		
187	50677	Jobbers' Drill Gage		
185 Time Saver® Tap and Drill Gage				
Catalog No.	EDP	Range		
		Tap Size	Tap Drill	Body Drill
185	50675	2-56 to 1/4-28	50 to 3	44 to 1/4