



476 Whitworth Standard Screw Pitch Gages

55° Threads
3 1/2-60 TPI (Inch)



156M, 159M International Metric Standard Screw Pitch Gages

60° Threads



472



473



156M



159M

Screw Pitch Gages

| Catalog No. | EDP | No. of Leaves | TPI Range | Threads per Inch (TPI) | Description |
|-------------|-------|---------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|
| 155 | 50588 | 27 | 2-1/4-28 | 2-1/4, 2-3/8, 2-1/2, 2-5/8, 2-3/4, 2-7/8, 3, 3-1/4, 3-1/2, 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 20, 24, 28 | With Locking Device and 60° Center Gage |
| 484 | 67447 | 28 | 3-1/2-36 | 3-1/2, 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36 | With Locking Device |
| 6 | 50035 | 30 | 4-42 | 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42 | |
| 474 | 52486 | 28 | 4-80 | 4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32, 36, 40, 44, 48, 56, 64, 72, 80 | |
| 472 | 52484 | 51 | 4-84 | First Corner 17 Leaves: 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18 Second Corner 17 Leaves: 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50 Third Corner 17 Leaves: 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84 | With Locking Device and 11-1/2 and 27 Pipe Thread Pitches |
| 473 | 52485 | 30 | 6-60 | 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 48, 50, 56, 60 | With Positive Stop and 11-1/2 and 27 Pipe Thread Pitches |
| 476 | 52488 | 30 | 3-1/2-60 | 3-1/2, 4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 44, 48, 50, 60 | With Positive Stop |
| 156M | 50589 | 28 | 0.25-2.50mm | 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1, 1.10, 1.20, 1.25, 1.30, 1.40, 1.50, 1.60, 1.70, 1.75, 1.80, 1.90, 2, 2.50 | With Locking Device |
| 159M | 50591 | 28 | 0.5-11.5mm | 0.5, 0.75, 1, 1.10, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5 | With Locking Device and 60° Center Gage |