



Square Combination croblox® and Steel Metric System Gage Block Sets in Case

METRIC

An ideal combination of value, price and convenience, these sets include a popular selection of croblox® and steel as listed.

Gage Block Sets in Case, Two Millimeter Base		B89.1.9 Accuracy Grade 0*	
Measuring Range	Blocks Per Set	Blocks** Included in Sets	Catalog No.
6.0 Through 450mm in .001mm Steps 4.0 Through 450mm in .01mm Steps 2.0 Through 450mm in .1mm Steps	45	1 Block 1.0mm - STEEL 9 Blocks 2.001mm Through 2.009mm (Steps of .001mm) 9 Blocks 2.01mm Through 2.09mm (Steps of .01mm) 9 Blocks 2.1mm Through 2.9mm (Steps of .1mm) 9 Blocks 1.0mm Through 9.0mm (Steps of 1.0mm) 8 Blocks 10mm Through 90mm (Steps of 10mm) - STEEL	S2CS 45.MA1
6.0 Through 450mm in .0005mm Steps 4.0 Through 450mm in .001mm Steps 2.0 Through 450mm in .01mm Steps 2.0 Through 450mm in .1mm Steps	88	2 Blocks .5mm and 1.0mm - STEEL 1 Block 2.0005mm 9 Blocks 2.001mm Through 2.009mm (Steps of .001mm) 49 Blocks 2.01mm Through 2.49mm (Steps of .01mm) 18 Blocks 1.5mm Through 10.0mm (Steps of .5mm) 9 Blocks 20mm Through 100mm (Steps of 10mm) - STEEL	S2CS 88.MA1
6.0 Through 250mm in .0005mm Steps 4.0 Through 250mm in .001mm Steps 2.0 Through 250mm in .01mm Steps 2.0 Through 250mm in .1mm Steps	112	2 Blocks .5 and 1.0mm - STEEL 1 Block 2.0005mm 9 Blocks 2.001mm Through 2.009mm (Steps of .001mm) 49 Blocks 2.01mm Through 2.49mm (Steps of .01mm) 18 Blocks 1.5mm Through 10.0mm (Steps of .5mm) 29 Blocks 10.5mm Through 24.5mm (Steps of .5mm) - STEEL 4 Blocks 25mm Through 100mm (Steps of 25mm) - STEEL	S2CS 112.MA1
6.0 Through 300mm in .0005mm Steps 4.0 Through 300mm in .001mm Steps 2.0 Through 300mm in .01mm Steps 2.0 Through 300mm in .1mm Steps	77	5 Blocks .5mm, 1.0mm, 1.5mm, 2.0mm, 2.0005mm 9 Blocks 2.001mm Through 2.009mm (Steps of .001mm) 50 Blocks 2.01mm Through 2.50mm (Steps of .01mm) 5 Blocks 3.0mm, 3.5mm, 4.0mm, 4.5mm, 5.0mm 5 Blocks 10mm, 15mm, 20mm, 25mm, 30mm 3 Blocks 50mm, 75mm, 100mm	S2C 77.MA1
		B89.1.9 Accuracy Grade 00*	
6.0 Through 300mm in .0005mm Steps 4.0 Through 300mm in .001mm Steps 2.0 Through 300mm in .01mm Steps 2.0 Through 300mm in .1mm Steps	77	Same as Above S2C 77.MA1	S2C 77.MAA

Metric croblox® Wear Blocks are available as option. Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see page at the beginning of this section.

** All blocks are croblox®, except as noted.

Steel SA 711. Internal Measuring Machine Jaws

Double ended, self proving- assures parallelism and squareness. Designed for use with square style gage blocks, jaws are made of hardened steel 50.8mm long, 25.4mm wide and 12mm thick. Both side edges are lapped 90° square to the gaging faces within 30 seconds of arc and extend beyond the gage blocks in the combination, thus forming a square master.

Jaw and gage combination parallelism is checked merely by turning the combination to the opposite side and rechecking the reading. Furnished in pairs.

